

Modified Bottoming (2- 1/2 to 3 threads chamfered)
 DIN lengths with ANSI shank dimensions.

List 3874 Metric Sizes

Nominal Size	No. of Flutes	Pitch Diameter Limit/ EDP Numbers				Dimensions		
		D3	D4	D5	D6	Length of Thread	Neck Length	Length Overall
M3 X 0.5	3	386428	—	—	—	.433	.276	2.205
M3.5 X 0.6	3	—	386429	—	—	.512	.275	2.205
M4 X 0.7	3	—	386430	—	—	.512	.315	2.480
M5 X 0.8	3	—	386431	—	—	.630	.354	2.756
M6 X 1	3	—	—	386432	—	.748	.433	3.150
M7 X 1	3	—	—	386433	—	.748	.433	3.150
M8 X 1	3	—	—	386434	—	.866	.512	3.543
M8 X 1.25	3	—	—	386435	—	.866	.512	3.543
M10 X 1.25	3	—	—	386436	—	.945	.590	3.937
M10 X 1.5	3	—	—	—	386437	.945	.590	3.937
M12 X 1.25	3	—	—	386438	—	.866	—	3.937
M12 X 1.5	3	—	—	386439	—	.866	—	3.937
M12 X 1.75	3	—	—	—	386440	1.142	—	4.331

ZELX ALS taps are suitable for UNJ Aerospace internal threading applications.